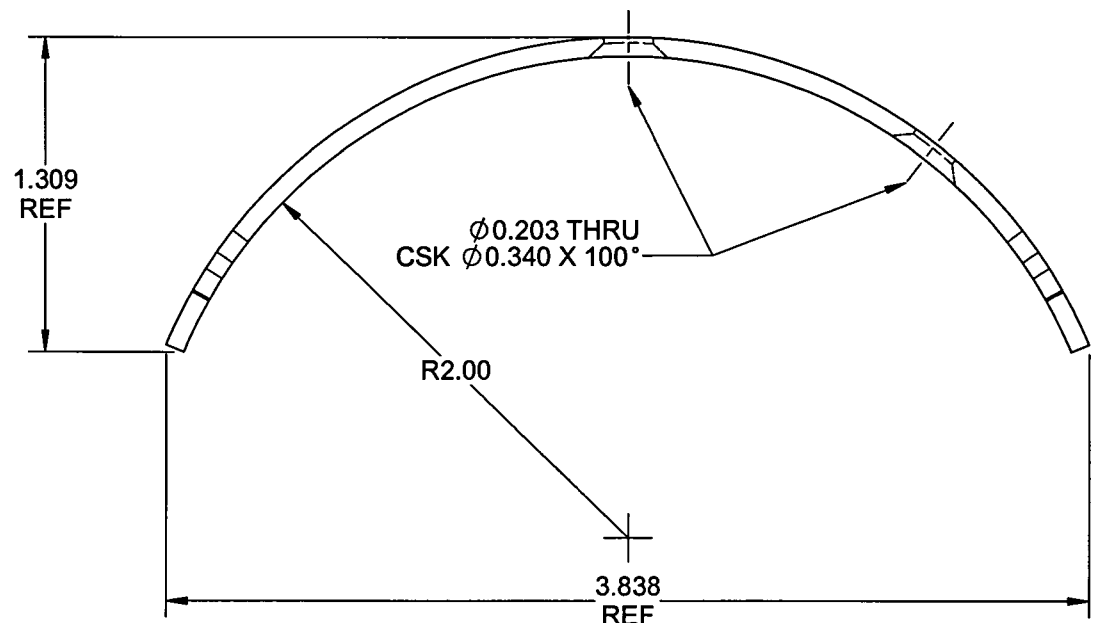
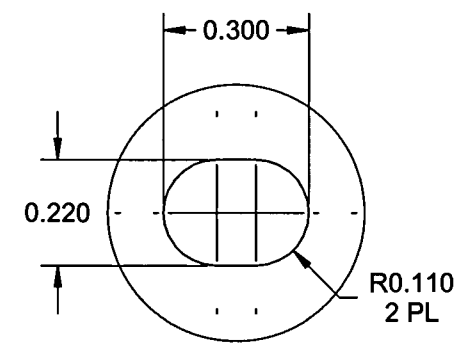


D5561-1F DOUBLER
FLAT PATTERN



D5561-1 DOUBLER
MAKE FROM D5561-1F



DETAIL A
SCALE 2X

- NOTES:**
- 1) MATERIAL: 14GA (0.078") AISI 304/316 SS SHEET, ANNEALED, PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316), OR ASTM A240, OR ASME SA240.
REF DART SPEC M304S14GA
 - 2) FINISH: POWDER COAT WHITE PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 0.20 lbs

RELEASED
2017-10-31
Ecn 17-728

APPROVED

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REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR	
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CHECKED	ML	DRAWING NO.	REV. A
MFG. APPR.	DD	D5561	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
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